

# ASME I-AM 2022

**International Additive Manufacturing Conference** 

# Program

CONFERENCE October 19-20, 2022

Optional Facility Tours: October 21, 2022

Lisbon, Portugal

https://event.asme.org/IAM

The American Society of Mechanical Engineers ASME®







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Conference Chair Dheepa Srinivasan Pratt & Whitney

# WELCOME to I-AM 2022

It gives us great pleasure to welcome everyone who has come from near and far, to this first international symposium on Additive Manufacturing (I-AM 2022), jointly organized by ASME (American Society of Mechanical Engineers) and EWF (European Welding Federation) in this beautiful city of Lisbon. It is exciting to note that everyone will be meeting in person something which we have missed during the last couple of years.

The evolution of additive manufacturing technologies has changed the face of direct, digital technologies for the rapid production of models, prototypes, patterns and functional parts including repair and maintenance. Metal 3D Printing is poised to

be the next industrial revolution in metals, plastics and ceramics, in enabling advancements in Defense, Aerospace, Power, Healthcare, Marine, Nuclear, Space, Oil & Gas, and various other sectors, defying the imagination of the designer.

We have had an overwhelming response to the call for abstracts. This is a positive start towards the effort to advance the additive manufacturing ecosystem, with experts from industry, academia, research labs, original equipment manufacturers, end users and budding researchers and students.

The symposium is scheduled over two days, October 19-20<sup>th</sup> with optional Industry Tours on the 21<sup>st</sup>. The conference covers four tracks, comprising, Polymers, Metals, Ceramics and Emerging Technologies. The contributory papers range from cutting edge research and developments in process optimization, new materials development, structureproperty correlations, practical challenges in industrialization, design for additive manufacturing with participants from 16 different countries, to bring out a truly global insight into additive manufacturing.

Renowned global experts will be delivering a keynote lecture, addressing different aspects of how AM will enable sustainability. In addition, an exciting panel has been scheduled to address the wholistic role of standards, qualification and certification as enablers of accelerated qualifications in additive manufacturing.





We will have the opportunity to witness some state-of-the-art development in AM machines, consumables, characterization equipment, with an impressive list of generous sponsors covering a wide range of allied areas related to AM.

This conference has been made possible by a very passionate committee of over two dozen senior colleagues from academia and industry, who have volunteered their valuable time to ensure the roaring success of this first AM symposium.

We are sure that all of you will have a very enriching meeting in Lisbon.

Sincerely,

Dheepa Srinivasan



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### SCHEDULE AT A GLANCE

| Thursday<br>October 20, 2022 | Friday<br>October 21, 2020  |
|------------------------------|---|
| Registration                 |   |
| 8:00 am -3:30 pm             |   |
| Conference Sessions          |   |
| 8:30 am-10:00 am             |   |
| Coffee/Tea Break             | Facility Tours  |
| 10:00 am-10:30 am            | 10:00 am-3:00 pm  |
| Tabletop Exhibit             |   |
| 10:00 am – 5:00 pm           |   |
| Panel: The Future of         |   |
| Standardization              |   |
| 10:30 am-12:30 pm            |   |
| Closing Lunch                |   |
| 12:30 pm-1:30 pm             |   |
| Conference Sessions          |   |
| 1:30 pm-3:30 pm              |   |
| Coffee/Tee Breek             |   |
| 2:30 pm-4:00 pm              |   |
| S.So pin-4.00 pin            |   |
|                              |   |
| 4:00 pm-6:00 pm              |   |
| WindWalkers Tour             |   |
| 6:30 pm -9:00 pm             |   |
|                              |   |
|                              |   |
|                              | Thursday<br>October 20, 2022Registration<br>8:00 am -3:30 pmConference Sessions<br>8:30 am-10:00 amCoffee/Tea Break<br>10:00 am-10:30 amTabletop Exhibit<br>10:00 am - 5:00 pmPanel: The Future of<br>Standardization<br> |

| Registration & Speaker Ready Room |  |
|-----------------------------------|--|
| Conference Sessions               |  |
| Coffee/Tea Break                  |  |
| Keynote & Plenary Sessions        |  |
| Lunch                             |  |
| Events                            |  |
| Tabletop Exhibit                  |  |





# 2022 I-AM ORGANIZING COMMITTEE



Conference Chair Dheepa Srinivasan Pratt & Whitney



Technical Program Chair Yan Wang Georgia Tech



Technical Program Chair **Michelangelo Mortello** Italian Institute of Welding



Review Chair Guglielmo Vastola A\*STAR



Review Chair Fernando Mañas CESOL



Review Chair Advisor Tim Simpson Penn State





# 2022 I-AM TRACKS & TRACK CHAIRS

#### POLYMERS

Track Chair: Albert E. Patterson, Texas A&M Track Chair: Paula Queipo, Idonial

The Polymers Track for IAM22 focuses on the additive manufacturing of polymer and polymerbased materials, including polymer matrix composites. This track represents a wide variety of topics related to materials science and engineering, mechanics of materials, design, manufacturing science, manufacturing processes, process design and optimization, polymer reuse and recycling, repair with polymer AM, policy and regulations related to polymer AM, standards and testing methods, and other areas of major contemporary interest. All polymer AM process types are welcome, including extrusion-based processes (e.g., FDM/FFF and bioplotting), binder jetting, material jetting (e.g., PolyJet and InkJet-based processes), resinbased processes (e.g., stereolithography, DLP, and LCD), powder bed melting (e.g., polymer SLS), and laminated layer processes. This track welcomes experimental, analytical, and computational works, as well as combinations of these approaches. Technical papers, critical reviews, and oral presentations related to one or more of the individual topics are sought for this conference from interested researchers and practitioners; both academic and industry contributions are welcome for the Polymers Track. Please see the IAM 22 Instructions for Authors for guidance on preparing and submitting materials for this track.

- Properties and Characterization of Polymer AM
- AM vs Traditional Methods for Polymers
- Process/Material Modeling for Thermoplastics
- Process/Material Modeling for Thermosets
- Process/Material Modeling for Biomaterials, Gels, and other Polymers
- Process/Material Modeling for Polymer Matrix Composites
- Process/Material Modeling for Multi-Materials
- Polymer Process Design and Optimization
- Design for/with Polymer AM
- Standards and Testing Methods
- Heat Treatment, Sintering, Consolidation, and Stress-Relieving Methods
- Recycling, Reuse, Repair, and End-of-Life Design
- End-User Manufacturing
- Safety, Regulations, Education, and Policy
- Software and Modeling Methods
- Tooling and Secondary Polymer AM



<u>CERAMICS</u> Track Chair: Grégoire Witz, Siemens Track Chair: Paula Vilarinho, Universidade de Averio

The Ceramics Track for IAM22 focuses on the additive manufacturing of ceramic materials, ceramic composites, and ceramic-based multi-materials. This track covers a wide variety of topics related to materials science, mechanics of materials, design, manufacturing processes, process design and optimization, material reuse and recycling, policy and regulations, standards, testing methods, and other areas of major contemporary interest. All ceramic AM processes are welcome, including material extrusion (e.g., FDM, FDC, Robocasting..), vat photopolymerization (e.g., SLA, DLP...), material jetting (e.g., Ink Jet, Aerosol Jet, NanoParticle Jetting...), sheet lamination, binder jetting, direct energy deposition, powder bed fusion and hybrids of these processes.

- General Problems in Ceramic AM
- Properties of Ceramic AM Material
- Ceramic AM vs Traditional Methods
- Process/Material Modeling
- Ceramic AM Process Design and Optimization
- Design for AM (Ceramics
- Standards and Testing Methods
- Heat Treatment, Infiltration, Sintering, Machining, and Surface Finishing Methods
- Quality Assurance
- Ceramic Waste Materials Recycling
- End-User Manufacturing
- Safety, Regulations, and Policy for Ceramic AM
- Molds, Cores and Secondary Ceramic AM
- Applications





#### **METALS**

Track Chair: Guha Manogharan, Penn State University Track Chair: Jean-Daniel Penot, CESI Track Chair: Doug Kautz, Los Alamos National Lab

The Metals Track for IAM22 focuses on the additive manufacturing of metallic materials, graded metals, dissimilar metals, and AM metals on existing structures. The physical, mechanical, and chemical properties of metallic components fabricated by the various metal AM design and processing methods will be covered, as will ways to improve the properties of these materials. New and innovative processing methods will be covered in the session, as will novel applications of AM processing and hybrid manufacturing. As metal additive manufacturing is better understood, advancements in the modeling of these processes will be addressed as well.

- Metal AM processing of Novel Materials
- Process Monitoring in Metal AM
- Enhancing Properties of Metal AM parts
- Advancements in Process Modeling and simulation in Metal AM
- Recent trends in Characterization and Testing of Metal AM Parts
- Novel Applications of Metal AM
- Developments in Repairing and Multi-Material Metal AM
- Hybrid AM: Integrating AM with traditional processes
- Design for Metal AM
- Industrialization of Metal AM: value chain, industrial use cases, qualification, quality insurance
- Metal AM processes design and optimization: from widespread processes (L-PBF) to strong growth processes (binder jetting, Arc-DED)
- Physics of metal AM: energy-matter interaction, fast cooling, solidification, etc.
- Process hybridization AM+AM process
- Large scale Metal AM applications, e.g., Cold Spray and DED
- Economic factors of metal AM





#### **EMERGING TECHNOLOGIES**

Track Chair: Xian Du, UMass Amherst Track Chair: David Wimpenny, MTC - The Manufacturing Technology Centre

The Emerging Technologies Track for IAM22 focuses on the broad applications of AM and new challenges caused by AM and these applications. AM offers many advantages over traditional manufacturing; however, several disadvantages are known such as poor mechanical properties due to material limit, slow build rates, and a lack of industry standards for testing and evaluating the limits of the widespread use of the technology. New materials and new methods for processing and post-processing are needed to improve the quality of 2D- or 3D-printed parts and the range of mechanical properties achievable for broad applications.

- Novel materials in AM
- Qualifications/Quality Assurance/Quality Control (Q3) of AM
- Green/sustainable AM
- Large scale AM
- Biomedical AM
- Lab assisted AM
- Multi-technology integration for AM
- Smart AM
- High performance computational process modeling and simulation of AM





# Thank you to our Sponsors

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### SPOTLIGHT SPONSOR TALKS

Join I-AM 2023 Sponsors and they address various aspects of additive manufacturing including:

- the future of education
- sustainable additive manufacturing
- qualifying and building components
- developing products fit for service
- case study reviews
- inspection qualifications
- repairs and alterations

Wednesday, October 19 8:30 AM – 10:00 AM Room Location: Buenos Aries



Volker Kunze Additive Minds Academy



Joel Amato NBBI



Nikolag Zangenberg Easi-Stress

Thursday, October 20 8:30 AM - 10:00 AM Room Location: Milano 1



Dana Ibrahim Salem Abdulla Alhammadi Higher Colleges of Technology



Miguel Aguayo Meltio



Teresa Melfi The Lincoln Electric Company





### **KEYNOTE & PLENARY SESSION**

Wednesday, October 19, 2022 10:30 AM – 12:30 PM

Vice President Technology & Innovation, Siemens Energy Service and Professor Babu Sudarshan, ORNL Governor's Chair of Advanced Manufacturing and Director of Bredesen Center for Interdisciplinary Research & Graduate Education at the University of Tennessee, Knoxville have joined forces to deliver a keynote program addressing the need to accelerate the industrialization of additive manufacturing in strategic next generation products.

Navrotsky & Sudarsanam highlight the imperative role of innovative developments from coupon to part level qualifications in a scientific manner using concurrent and integrated approaches between experiments developing predictive capabilities including advanced inspection technologies.



Professor Babu Sudarshan Governor's Chair of Advanced Manufacturing and Director of Bredesen Center for nterdisciplinary Research & Graduate Education ORNL & University of Tennessee, Knoxville



Dr. Vladimir Navrotsky Vice President Technology & Innovation Siemens Energy Service





### PANEL: THE FUTURE OF STANDARDIZATION

Thursday, October 20, 2022 10:30 AM – 12:30 PM

Join us to know more about the role of standardization in AM! A debate of barriers, challenges and good practices leading the way of standards from R&D to industry. The session will be composed of 3 main pitches, each of them followed by a panel discussion on a specific topic, that will be preceded with an opening from two keynotes.

# **Keynote Speakers**



Klas Boivie Senior Researcher in AM technology SINTEF Manufacturing AS



Teresa Melfi Technical Fellow in the Research and Development Department Lincoln Electric

## **Invited Speakers**



Nikolaj Zangenberg Innovation Manager, EASI-STRESS Project Coordinator Danish Technological Institute



Pedro Alvarez Director of Research and Technology Strategy LORTEK



Stewart Williams Technical Director & Founder WAAM3D





### QUALIFICATION & SKILLS FOR ADDITIVE MANUFACTURING

Wednesday, October 19, 2022 Session One: 8:30 AM – 10:00 AM Session Two: 1:30 PM – 3:30 PM

Join the Qualifications & Skills for AM session dedicated to present the latest outcomes and emergent profiles for the AM sector at international level. This will count on an experts panel to present and dynamize several pitches with particular focus on:

- Harmonization
- Flexibility
- Quality
- Then Future of AM Education

Don't miss the opportunity to get to know the trends and interact with other relevant AM players



Yvonne Johannsen LZH Laser Academy Project Manager



Harry Bikas Laboratory for Manufacturing Systems and Automation, Patras University Research Engineer & Project Manager at LMS



Adelaide Almeida EWF – European Federation for Welding, Joining and Cutting Project Manager & SAM Project Coordinator





### NETWORKING EVENTS

### Welcome Reception

Wednesday, October 19 The Mezzanine, Altis Hotel 6:00 PM – 7:00 PM

All Conference registrants are invited to join their colleagues for complimentary light refreshments during the Wednesday evening event. In a casual atmosphere, greet friends, and meet the thinkers from around the world who are shaping the future of Additive Manufacturing.

### IAM Dinner (Ticketed €100)

Wednesday, October 19 Location to be announced 7:30 PM – 10:30 PM

Please register to attend this ticketed dinner to celebrate the Anniversary of the European Welding Federation and the first annual I-AM conference.

### Windwalker Tours

Thursday, October 20 Departure location to be announced 6:30 PM – 9:00 PM

All Conference registrants are invited to join this complimentary walking tour of Lisbon hosted by the EWF. Spots are limited so please reserve your space during the registration.







# TECHNICAL PROGRAM

# WEDNESDAY, OCTOBER 19

**01-01 Polymers: Characterization and Mechanical Properties I** 10/19/2022 8:30 AM to 10:00 AM - Milano 2

### PRESENTATIONS

Influence of Matrix Material on Impact Properties of Chopped Carbon Fiber-Thermoplastic Composites Made Using Fdm/fff, {IAM2022-88941} Technical Paper Publication Albert E. Patterson - Texas A&M University Seymur Hasanov - University of Alabama in Huntsville

Bhaskar Vajipeyajula - Texas A&M University

Fused Granulated Fabrication (Fgf) Processing Study for Novel ScfImpaek Recycled Material to Manufacture Aeronautic Structural Parts., {IAM2022-93890} Technical Paper Publication

Celia Martín-Pérez - AIMEN Daniel Rodríguez-Del Rosario - AIMEN Elena Rodríguez-Senín - AIMEN Noelia González-Castro - AIMEN

Food Contact Materials: An Analysis of Water Absorption in Nylon 12 3d Printed Parts Using SIs After Vaporfuse Surface Treatment., {IAM2022-93944} Technical Paper Publication Elizabeth Cristine Adam Trindade - Université du Quebec à Rimouski Camille Ruest - Université du Quebéc à Rimouski Jean-Sébastien Deschênes - Université du Québec à Rimouski Jean Brousseau - Université du Québec à Rimouski





# 03-06 Metals: Mechanical Properties 10/19/2022

8:30 AM to 10:00 AM – Milano 1

### PRESENTATIONS

Progress in Laser Direct Energy Deposition, {IAM2022-95507} Technical Presentation Only Robert Scudamore - TWI Carl Hauser - TWI Josh Barras - TWI

Effect of Short Cycle Heat Treatments on Microstructure and Mechanical Properties of Additively Manufactured Mar-M 509, {IAM2022-91410} Technical Paper Publication

Shreehard Sahu - Indian Institute of Technology, Bombay Bikash Kumar - Indian Institute of Technology, Bombay Siba Sundar Sahoo - Indian Institute of Technology, Bombay Balila Nagamani Jaya - Indian Institute of Technology, Bombay Dheepa Srinivasan - Pratt and Whitney

Effect of Heat Treatments on the Structure – Properties of Pbf-Lb/in939 Alloy, {IAM2022-93945}

**Technical Paper Publication** 

Athira K S - Indian Institute of Technology Hyderabad Nandha Kumar Eswaramoorthy - Pratt & Whitney R&D Center Subhradeep Chatterjee - Indian Institute of Technology Hyderabad Dheepa Srinivasan - Pratt & Whitney R&D Center





### 04-02 Emerging Technologies: Novel AM Design

10/19/2022 1:30 PM to 3:30 PM – Milano 1

### PRESENTATIONS

Am Modular Plant for On-Site Production, {IAM2022-93949} Technical Paper Publication Tiphaine Baur - CESI Jean Daniel Penot - CESI Lucas Reyes - CESI Christophe Bourgognon - CESI David Failly - CESI

Roll-to-Roll for Cold Spray Manufacturing Processes, {IAM2022-92258} Technical Presentation Only Sahil Wankhede - UMass Amherst James Watkins - UMass Amherst Xian Du - University of Massachusetts Amherst

Exploring Augmented Reality for Teaching Design for Additive Manufacturing, {IAM2022-94406}

Technical Paper Publication

Gustavo Melo - Chair for Digital Additive Production DAP, RWTH Aachen University Rohit Ravi - Chair for Digital Additive Production DAP, RWTH Aachen University Lucas Jauer - Chair for Digital Additive Production DAP, RWTH Aachen University Johannes Henrich Schleifenbaum - Chair for Digital Additive Production DAP, RWTH Aachen University





## 03-07 Metals: Laser Processing

10/19/2022 1:30 PM to 3:30 PM - Roma 1 & 2

### PRESENTATIONS

Dimensional Deviation Prediction Model Based on Scale and Material Concentration Effects for Lpbf Process, {IAM2022-93969} Technical Paper Publication Sabrine Ben Amor - University of Sousse, LMS-ENISO Floriane Zongo - Ecole de Technologie Supérieure, Montréal, Canada Borhen LOUHICHI - University of Sousse Antoine Tahan - Ecole de Technologie Supérieure, Montréal, Canada Vladimir Brailovski - Ecole de Technologie Supérieure, Montréal, Canada

Effect of Build Geometry, Orientation and Heat Treatments on the Microstructure and Mechanical Properties of Laser Powder Bed Fusion Cucrzr Alloy, {IAM2022-93986} Technical Paper Publication

Anup Kulkarni - Pratt and Whitney R&D Center Vivek C. Peddiraju - Indian Institute of Technology Hyderabad Subhradeep Chatterjee - Indian Institute of Technology Hyderabad Dheepa Srinivasan - Pratt and Whitney R&D Center

Advances in Mould Making Using L-Pbf: From Geometric Freedom to New Materials Design, {IAM2022-94465} Technical Presentation Only Daniel Ferreira - University of Aveiro Georgina Miranda - University of Aveiro Filipe Oliveira - University of Aveiro Martinho Oliveira - University of Aveiro

L-Pbf Additive Manufacturing of Mould Inserts: New Materials Design and Geometric Freedom, {IAM2022-95203} Technical Presentation Only

Daniel Ferreira - University of Aveiro Georgina Miranda - University of Aveiro Filipe Oliveira - University of Aveiro Martinho Oliveira - University of Aveiro





#### **03-11 Metals: Simulation, Modeling, and Training I** 10/19/2022 1:30 PM to 3:30 PM - Milano 2

PRESENTATIONS

Implementing Discrete Event Simulation to Integrate 3d Sand Printing Technology Into a Sand Casting Production Facility, {IAM2022-94436} Technical Presentation Only Osama Aljarrah - Youngstown State University Jarod Zillinger - Youngstown State University Marleah Davis - Youngstown State University Elizabeth Williams - Youngstown State University

Multiphysics Simulation of Multi-Layer Epitaxial Grain Growth in Laser Powder Bed Fusion of Alsi10mg Alloy, {IAM2022-94448} Technical Presentation Only Dehao Liu - Binghamton University Yan Wang - Georgia Institute of Technology





# 04-03 Emerging Technologies: New Applications of AM 10/19/2022

4:00 PM to 6:00 PM - Bruxelas

### PRESENTATIONS

System Architecture and Design Parameters for Extrusion-Based Autonomous Construction Systems, {IAM2022-93884} Technical Paper Publication Albert E. Patterson - Texas A&M University Bhaskar Vajipeyajula - Texas A&M University William R. Norris - University of Illinois at Urbana-Champaign

Advantages of Additive Manufacturing Technology in Damping Improvement of Turbine Blading, {IAM2022-96752}

**Technical Paper Publication** 

Grzegorz Moneta - Lukasiewicz Research Network - Institute of Aviation Michal Fedasz - Lukasiewicz Research Network - Institute of Aviation Michal Szmidt - Lukasiewicz Research Network - Institute of Aviation Slawomir Cieslak - Lukasiewicz Research Network - Institute of Aviation Wieslaw Krzymien - Lukasiewicz Research Network - Institute of Aviation

Encapsulating and Inkjet-Printing Electronics on Flexible Substrates for Harsh Environment, {IAM2022-92250} Technical Paper Publication Sahil Wankhede - UMass Amherst Xian Du - University of Massachusetts Amherst Ali Alshehri - Saudi Aramco Keith Brashler - Saudi Aramco Doru Turcan - Saudi Aramco

A Feasibility Study for Additively Manufactured Composite Tooling, {IAM2022-93952} Technical Paper Publication Max Valentine - University of Bath Arjun Radhakrishnan - University of Bristol Vincent Maes - University of Bristol Elise Pegg - University of Bath Maria Valero - University of Bristol James Kratz - University of Bristol Vimal Dhokia - University of Bath





### 03-05 Metals: Dissimilar Materials

10/19/2022 4:00 PM to 6:00 PM - Roma 1 & 2

### PRESENTATIONS

Synergic Arc Additive Manufacturing of Graded Ferritic-Austenitic Transition Interface Materials for Welding Dissimilar Steels, {IAM2022-93916} Technical Paper Publication

Onur Balak - Ion Industrial Metallurgy Research and Development Inc. Hafize Cakmak-Alpaslan - Ion Industrial Metallurgy Research and Development Inc. Koray Yurtisik - Ion Industrial Metallurgy Research and Development Inc.

Characterization of Waam-Based Bimetallic Component Fabricated With Austenitic Stainless Steel and Inconel 625, {IAM2022-94800} Technical Paper Publication

Savas Dilibal - Istanbul Gedik University Ugur Gurol - Istanbul Gedik University Batuhan Turgut - Gedik Welding Company Mustafa Kocak - Istanbul Gedik University

Multi Material Tool Manufacturing With Plasma Metal Deposition, {IAM2022-96557} Technical Presentation Only

John Meuthen - RHP-Technology GmbH Pier Paolo Curti - RHP-Technology GmbH Enrique Ariza - RHP-Technology GmbH Erich Neubauer - RHP-Technology GmbH

Effect of Secondary Austenite on Fracture Toughness Properties of Wire Arc Additively Manufactured Duplex Stainless Steels, {IAM2022-93918} Technical Paper Publication Koray Yurtisik - Ion Industrial Metallurgy Research and Development Inc.

Elina Akbarzadeh - Middle East Technical University

Batuhan Ersan - Middle East Technical University

Cemil Hakan Gur - Middle East Technical University





### 03-08 Metals: New Processing Methods

10/19/2022 4:00 PM to 6:00 PM - Milano 1

### PRESENTATIONS

From Photopolymerization of Metal Suspension to Practical and Economical Additive Manufacturing of Haynes 214 Alloy for High Temperature Applications, {IAM2022-93984} Technical Paper Publication

Hoa Nguyen - Michigan State University Hawke Suen - Michigan State University Bibek Poudel - Michigan State University Zhiyuan Qu - Michigan State University Mohsan Uddin Ahmad - Michigan State University Haseung Chung - Michigan State University Patrick Kwon - Michigan State University Andre Benard - Michigan State University

A Multi-Energy Source Process for High Deposition Rate and Near-Net-Shape Additive Manufacturing, {IAM2022-94078}

**Technical Presentation Only** 

Chong Wang - Cranfield University Jialuo Ding - Cranfield University Wojciech Suder - Cranfield University Stewart Williams - Cranfield University

A Study of Pre-Heating Stages in Electron Beam Melting Using Numerical Simulations, {IAM2022-96634}

**Technical Presentation Only** 

ERAN LANDAU - Ben Gurion University and NRCN Eitan Tiferet - AM center at Rotem Industries and NRCN Yaron Ganor - AM center at Rotem Industries and NRCN Dor Braun - AM Center at Rotem Industries LTD Gennady Ziskind - Ben Gurion University





# 03-12 Metals: Simulation, Modeling, and Training II 10/19/2022

4:00 PM to 6:00 PM - Milano 2

### PRESENTATIONS

Open-Source Virtual Powder-Bed Generation for Selective Laser Melting (SIm) Additive Manufacturing, {IAM2022-96732} Technical Paper Publication Abdelkrim Bouabbou - Euro-mediteranean university of Fez Sebastien Vaudreuil - Euro-mediteranean university of Fez

Certification for Personnel in Am: Opportunities and Challenges for a Unified Training Program for Am Designers, {IAM2022-96722} Technical Presentation Only Hussein Tarhini - Fraunhofer IAPT

A Framework of Multisource Data Integration and Analytics for Direct Energy Deposition Additive Manufacturing (Ded-Am), {IAM2022-94202} Technical Presentation Only Jian Qin - Cranfield University Jialuo Ding - Cranfield University Stewart Williams - Cranfield University Shakirudeen Lasisi - WAAM3D Limited Toby Lawrance - WAAM3D Limited





# **THURSDAY, OCTOBER 20**

**01-02 Polymers: Characterization and Mechanical Properties II** 10/20/2022 8:30 AM to 10:00 AM - Milano 2

### PRESENTATIONS

Effects of Printing Parameters on Geometrical and Mechanical Properties of 3d-Printed High-Performance Thermoplastics, Toward the Digitalization of Power Transformers., {IAM2022-91989} Technical Paper Publication Thiago Assis Dutra - INEGI - Institute of Science and Innovation in Mechanical and Industrial Engineering Catarina Costa - INEGI - Institute of Science and Innovation in Mechanical and Industrial Engineering João R. Matos - INEGI - Institute of Science and Innovation in Mechanical and Industrial Engineering Bruna F. Oliveira - INEGI - Institute of Science and Innovation in Mechanical and Industrial Engineering Bruna F. Oliveira - INEGI - Institute of Science and Innovation in Mechanical and Industrial Engineering Luís Miguel Oliveira - INEGI - Institute of Science and Innovation in Mechanical and Industrial Engineering Cristiano Pereira Coutinho - Efacec

Experimental Study of the Tensile Behavior of Structures Obtained by Fdm Printing Process, {IAM2022-94339}

**Technical Paper Publication** 

Salem Ben Hadj Hassine - University of Sousse Sami Chatti - University of Sousse Borhen LOUHICHI - University of Sousse

Comparison of Technical and Economic Properties of Additively Manufactured Components Using Masked Stereolithography and Fused Layer Modeling, {IAM2022-94087}

**Technical Paper Publication** 

Stefan Junk - Offenburg University of Applied Sciences Felix Bär - Offenburg University of Applied Sciences





# 03-10 Metals: Residual Stress Studies and Process Monitoring 10/20/2022

8:30 AM to 10:00 AM - Bruxelas

### PRESENTATIONS

Assessment of Experimental Residual Stresses Measured Into an Additively Manufactured 316I Austenitic Stainless Steel With Finite Element Simulations and Effect of Heat Treatment on Stress Relief, {IAM2022-94170} Technical Presentation Only Manuel Sanchez Poncela - ArcelorMittal David Canelo - Hereon Juan Manuel Martinez - ArcelorMittal Rosalía Rementería - ArcelorMittal Polarized Illumination for Optical Monitoring System in Laser Powder Bed Fusion, {IAM2022-94437}

Technical Paper Publication

Song Zhang - RWTH Aachen DAP Sebastian Enk - RWTH Aachen DAP Moritz Kolter - RWTH Aachen DAP Johannes Henrich Schleifenbaum - RWTH Aachen DAP

A Multi-Modal Data-Driven Decision Fusion Method for Process Monitoring in Metal Powder Bed Fusion Additive Manufacturing, {IAM2022-96740} Technical Paper Publication Zhuo Yang - University of Massachusetts Amherst Jaehyuk Kim - NIST Yan Lu - NIST Ho Yeung - NIST Brandon Lane - NIST Albert Jones - NIST Yande Ndiaye - NIST





### 04-01 Emerging Technologies: Smart AM

10/20/2022 1:30 PM to 3:30 PM - Bruxelas

### PRESENTATIONS

Engineering-Informed Machine Learning for Additive Manufacturing Accuracy Control, {IAM2022-100301} Technical Presentation Only Qiang Huang - University of Southern California Yuanxiang Wang - University of Southern California Cesar Ruiz - University of Oklahoma

Additive Manufacturing Process Monitoring Based on Compressed Sensing and Physics-Constrained Dictionary Learning, {IAM2022-93987} Technical Paper Publication

Yanglong Lu - Georgia Institute of Technology Yan Wang - Georgia Institute of Technology

Thermographic Analysis Method of Parts Produced With Wire Arc Additive Manufacturing, {IAM2022-90188}

**Technical Presentation Only** 

André Cabrita - Instituto de Soldadura e Qualidade Carla Sofia Proença - Instituto de Soldadura e Qualidade Paulo J. Morais - Instituto de Soldadura e Qualidade Guiomar Evans - LIP and Faculdade de Ciências da Universidade de Lisboa

Data-Driven Model Predictive Control for Roll to Roll Process Registration Error, {IAM2022-96840} Technical Paper Publication

Xiaoning Jin - Northeastern University Anqi He - Northeastern University Karan Shah - Northeastern University Xian Du - University of Massachusetts at Amherst





# 03-01 Metals: Post Processing Topics 10/20/2022

1:30 PM to 3:30 PM - Milano 1

### PRESENTATIONS

Metal Additive Manufacturing Produced Components With Significantly Improved Mechanical and Corrosion Resistance Properties Upon Chemical-Mechanical Polishing, {IAM2022-88979} Technical Presentation Only Agustin Diaz - REM Surface Engineering

Developments in Hot Isostatic Pressing and High Pressure Heat Treatment for Additive Manufacturing, {IAM2022-93893} Technical Presentation Only Anders Magnusson - Quintus Technologies AB James Shipley - Quintus Technologies AB Hans Sodervall - Quintus Technologies AB

Effects of Post Processing Techniques on Mechanical Properties in Gmaw Wire Arc Additive Manufacturing of Ti 6al 4v, {IAM2022-93968} Technical Paper Publication Itziar Minondo - FUNDACION IDONIAL Ana Gómez - FUNDACION IDONIAL Ester Porras - Aciturri Aeronáutica, S.L.U. Jesús Sesé - Aciturri Additive Manufacturing, S.L.U. Cristina García - Aciturri Additive Manufacturing, S.L.U.

Effects of Hot-Forging and Post-Deposition Heat Treatment on Hsla Steels Produced by Waam, {IAM2022-95101} Technical Presentation Only Igor Oliveira Felice - FCT/UNL Francisco Werley Cipriano Farias - FCT NOVA João Pedro Oliveira - FCT NOVA Telmo Jorge Gomes Dos Santos - FCT NOVA





# 01-03 Polymers: Systems Engineering and Design 10/20/2022

1:30 PM to 3:30 PM - Milano 2

### PRESENTATIONS

Designing Damage Tolerant Architectures in 3d Printed Pla, {IAM2022-93940} Technical Paper Publication Deepesh Yadav - Indian Institute Technology of Bombay Prerna Gupta - Indian Institute of Technology Bombay Balila Nagamani Jaya - Indian Institute of Technology Bombay

Additive Manufacturing of Star Structured Auxetic Lattice Samples With Overhanging Links, {IAM2022-93965}

Technical Paper Publication

Benedict A. Rogers - The University of Bath Max Valentine - The University of Bath Elise C. Pegg - The University of Bath Alexander J. G. Lunt - The University of Bath Vimal Dhokia - The University of Bath

Design and Optimization of a Transtibial 3d Printed Prosthetic Socket, {IAM2022-98118} Technical Presentation Only

Piyush Rai - Indian Institute of Technology Jammu

Venkatessan Janakiraman - Indian Institute of Technology Jammu

Mohit Teacher - Indian Institute of Technology Jammu

Rajkumar Velu - Indian Institute of Technology Jammu

Anand Kumar S - Indian Institute of Technology Jammu

Trevor Binedell - Singapore University of Technology and Design

Karupppasamy Subburaj - Singapore University of Technology and Design

Development of a Recycled Polyethylene Terephthalate Filament and its Reprocessing Cycle., {IAM2022-96725}

**Technical Presentation Only** 

Ana Sofia Sousa - Escola Superior de Aveiro Norte José Martinho Oliveira - Escola Superior de Aveiro Norte Paulo Lima - Escola Superior de Aveiro Norte Ricardo Torcato - Escola Superior de Aveiro Norte





### 03-03 Metals: Path Development

10/20/2022 1:30 PM to 3:30 PM - Roma 1 & 2

### PRESENTATIONS

Development of a New Manufacturing Route by Direct Laser Metal Deposition With Nicrsifeb Alloys to Replace Cobalt in Aeronautical Components, {IAM2022-91705} Technical Paper Publication

Juan Carlos Pereira Falcon - LORTEK Technological Centre, Basque Research and Technology Alliance BRTA Fidel Zubiri - LORTEK Technological Centre, Basque Research and Technology Alliance BRTA David Aguilar - LORTEK Technological Centre, Basque Research and Technology Alliance BRTA Maria Del Carmen Taboada - LORTEK Technological Centre, Basque Research and Technology Alliance BRTA Gaylord Guillonneau - Ecole Centrale de Lyon - Laboratoire de Tribologie et Dynamique des Systèmes (LTDS) Jerome Rocchi - LIEBHERR Aerospace Toulouse SAS

Evaluation of Contour Deposition for Various Corner Angles in Lbpf, {IAM2022-93937} Technical Paper Publication

Simson Daniel - Indian Institute of Technology Palakkad Kanmani Subbu Subbian - Indian Institute of Technology Palakkad.

Development of Adaptive Toolpaths for Repair and Cladding of Complex 3d Components by Laser Metal Deposition, {IAM2022-94946} Technical Paper Publication

Igor Ortiz - Ikergune A.I.E. Inzu Group Piera Alvarez - Ikergune A.I.E. Inzu Group Maria Angeles Montealegre - Ikergune A.I.E. Inzu Group Francisco Cordovilla - Polytechnical University of Madrid José Luis Ocaña - Polytechnical University of Madrid

Progress on the Development of Hifh Strength Al Alloys for Waam, {IAM2022-95013} Technical Presentation Only

Maider Arana - Lortek Technological Centre, Basque Research and Technology Alliance (BRTA)

Pedro Alvarez - Lortek Technological Centre, Basque Research and Technology Alliance (BRTA)





### 03-02 Metals: Design for AM - Industrial Applications

10/20/2022 4:00 PM to 6:00 PM - Roma 1 & 2

### PRESENTATIONS

Design Process for High Performance Minimal Surface Heat Exchangers, {IAM2022-88984} Technical Presentation Only Andreas Vlahinos - Advanced Engineering Solutions

Industrialization Advancements for the Production of Hot Gas Parts by Additive Manufacturing, {IAM2022-92004} Technical Presentation Only Julius Schurb - Siemens Energy Lisa Kersting - Siemens Energy Global GmbH & Co. KG Timo Heitmann - Siemens Energy Global GmbH & Co. KG Hamid Jahangir - Siemens Energy Global GmbH & Co. KG

Design for Additive Manufacturing (Dfam) Education: A Case Study on Fluidic Channels via Metal Additive Manufacturing, {IAM2022-93942} Technical Presentation Only Ankit Saxena - Pennsylvania State University Vimal Dhokia - University of Bath Ioannis Georgilas - University of Bath Uriel Martinez Hernandez - University of Bath Steven Goguelin - Gen3D Wesley Essink - Gen3D Ltd Guha Manogharan - Pennsylvania State University

Next Generation Additvely Manufactured Sleeve to Mitigate Thermal Stresses in Oil & Gas Severe Service Applications, {IAM2022-93954} Technical Presentation Only Fadila Khelfaoui - Velan Luc Vernhes - Velan





### 03-04 Metals: Discontinuities and Defects

10/20/2022 4:00 PM to 6:00 PM - Milano 1

### PRESENTATIONS

Porosity Characterization and Mechanical Properties of Ti6al4v Produced by Laser Powder Bed Fusion, {IAM2022-93490} Technical Paper Publication Stefania Cacace - Politecnico di Milano Alessandro Capelli - Politecnico di Milano Quirico Semeraro - Politecnico di Milano

On the Origin of Solidification Cracks and Its Interplay With In-Process Developed Residual Stress in Cm247 Lc Superalloy via Pbf-Lb Technique, {IAM2022-93879} Technical Presentation Only

Bikash Kumar - Indian Institute of Technology, Bombay Shreehard Sahu - Indian Institute of Technology, Bombay Balila Nagamani Jaya - Indian Institute of Technology, Bombay Dheepa Srinivasan - Pratt and Whitney Research and Development Center, Bengaluru

The Role of an Individual Lack-of-Fusion Defect in the Fatigue Performance of Additive Manu-Factured Ti-6al-4v Parts, {IAM2022-94120}

Technical Paper Publication

Zongchen Li - Empa-Swiss Federal Laboratories for Materials Science and Technology

Andre Gut - Lucerne University of Applied Sciences and Arts

Iurii Burda - Empa-Swiss Federal Laboratories for Materials Science and Technology

Silvain Michel - Empa-Swiss Federal Laboratories for Materials Science and Technology

Dejan Romancuk - Lucerne University of Applied Sciences and Arts Christian Affolter - Empa-Swiss Federal Laboratories for Materials Science and Technology





#### 03-09 Metals: In-Process Stress Relief

10/20/2022 4:00 PM to 6:00 PM - Milano 2

### PRESENTATIONS

In-Process Mechanical Working of Additive Manufactured René 41, {IAM2022-94060} Technical Paper Publication William James - Cranfield University Supriyo Ganguly - Cranfield University Goncalo Pardal - Cranfield University

Effects of Laser Shock Peening on the Surface Properties of Additively Manufactured Parts Investigated With X-Ray Diffraction Method, {IAM2022-94126} Technical Paper Publication Sanin Zulic - HiLASE Centrum, IoP, CAS Jan Kaufman - HiLASE Centre, IoP, CAS Sunil Pathak - HiLASE Centre, IoP, CAS Elżbieta Gadalińska - Łukasiewicz Research Network – Institute of Aviation, Materials And Structures Center

Hot Forging Interlayer Arc-Direct Energy Processes of the Ni-Based Superalloy 718, {IAM2022-95454} Technical Presentation Only Francisco Werley Cipriano Farias - FCT NOVA Igor Oliveira Felice - FCT NOVA Telmo Santos - NOVA School of Science and Technology Joao Pedro Oliveira - NOVA School of Science and Technology

A Wire Arc Directed Energy Deposition (Wa-Ded) System for Evaluating Mechanical Performance of Deposited Material, {IAM2022-98780} Technical Presentation Only Sam Costello - University of Bath Chloe Cunningham - University Of Bath Sian Evans - University of Bath Alborz Shokrani - University of Bath Vimal Dhokia - University of Bath Jie Wang - University of Bath Stephen Newman - University of Bath



### 02-01 Ceramics 10/20/2022

4:00 PM to 6:00 PM - Bruxelas

### PRESENTATIONS

Additive Manufacturing of Thermoset Nanocomposites, {IAM2022-96615} Technical Presentation Only Kun Fu - University of Delaware

Complex-Shaped Boron Carbide Parts Prepared by Additive Manufacturing Technology, {IAM2022-96702}

**Technical Presentation Only** 

John Meuthen - RHP-Technology GmbH Mária Vozárová - RHP-Technology GmbH Erich Neubauer - RHP-Technology GmbH Michael Kitzmantel - RHP-Technology L'uboš Bača - Department of Inorganic Materials, Institute of Inorganic Technology and Materials, FCHFT STU Jozef Feranc - Institute of Plastic, Rubber and Fibers, FCHFT STU

Triply-Periodic Minimal Surface Infill With Tunable Mechanical Properties, {IAM2022-98101} Technical Presentation Only

Soo-Hwa Kim - University of Bath, UK Joseph Flynn - University of Bath

Development of Leather-Polymer Composites Adapted for Additive Manufacturing, {IAM2022-96726} Technical Presentation Only Sílvio Abrantes - ESAN - Universidade de Aveiro José Martinho Oliveira - ESAN - Universidade de Aveiro Paulo Lima - ESAN - Universidade de Aveiro





### **VENUE & TRAVEL INFORMATION**

### **Conference Venue**

Altis Grand Hotel Rua Castilho, 11, Lisbon, 1269-072, Portugal

### **Hotel Accommodations**

Altis Prime Hotel R. Rodrigo da Fonseca 4 1250-191 Lisboa, Portugal +351 21 045 6000

### Local Currency & Payments

- The euro is Portugal's official currency
- 1 euro is divided into 100 cents.
- There are coins of: 1, 2, 5, 10, 20 and 50 cents and 1 and 2 euros.
- The bills can be distinguished by their size and colour and have the following face values: 5, 10, 20, 50, 100, 200 and 500 euros.
- In Portugal, payments can be made in cash, bank transfer, checks, credit cards and debit cards.
- Consider purchasing the <u>Lisboa card</u> for transportation and discounted access to local museums.











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